

# Secure IoT Platform with Advanced Key Generation and Robust Cybersecurity

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## I. INTRODUCTION

The rapid growth of Internet of Things (IoT) devices in industrial environments has expanded the attack surface of critical infrastructure. Conventional embedded systems rely on software-based cryptography, which is vulnerable to side-channel attacks, firmware tampering, and physical probing, while compliance with standards such as IEC 62443 and ISO/IEC 15408 remains a significant challenge.

To address these vulnerabilities, this work presents a hardware-secure System-on-Chip (SoC) platform co-developed by National Cheng Kung University (NCKU) and Czech Technical University (CTU), integrating hardware-rooted security with a dual-core RISC-V architecture for enhanced security and high-performance cryptographic processing.

## II. SYSTEM ARCHITECTURE

The proposed SoC adopts a dual-core RISC-V architecture consisting of an RV32 privileged core and an RV64 user core interconnected via a system bus. The RV32 core executes the two-stage secure boot process and manages cryptographic operations, while the RV64 core is activated after system initialization to run user applications. The overall system architecture is illustrated in Fig. 1.

A hardware-rooted chain of trust is established through a staged secure boot mechanism. The First Stage Boot Loader (FSBL), stored in immutable ROM, loads and decrypts the encrypted Second Stage Boot Loader (SSBL) using a PUF-derived key, after which the SSBL loads, decrypts, and verifies the user application before execution.

The security architecture further incorporates a Physical Unclonable Function (PUF)-based key generation module, AES-GCM authenticated encryption, SHA-256 hardware acceleration, and Physical Memory Protection (PMP) for hardware-enforced memory isolation.

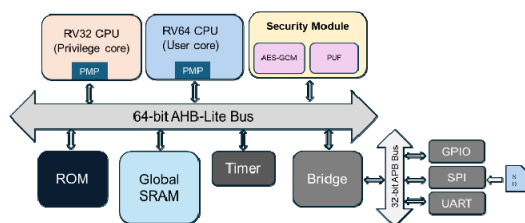


Fig. 1. System architecture

## III. SECURITY MECHANISMS

To secure both device communication and system integrity, the proposed platform integrates a mutual authentication protocol and a two-stage secure boot mechanism. The mutual authentication protocol, based on asymmetric cryptography and PUF-derived device identity, provides strong resistance against replay attacks, man-in-the-middle attacks, and device spoofing by enforcing bidirectional authentication and secure session key establishment.

In addition, a hardware-rooted two-stage secure boot process ensures that only authenticated firmware is executed, establishing a continuous chain of trust across all boot stages.

## IV. EXPERIMENTAL RESULTS

The implemented PUF demonstrates high reliability (0.9779) and near-ideal inter-chip uniqueness, while successfully passing all NIST SP 800-22 randomness tests, validating its suitability for secure key generation.

## V. STANDARDS COMPLIANCE

The proposed platform is evaluated against the Purdue Model for Industrial Control Systems (ICS) and mapped to IEC 62443 and ISO/IEC 15408 requirements. Results indicate that the system satisfies key Security Level 1 device-layer security requirements, providing a standards-compliant solution for industrial IoT deployment.

## VI. CONCLUSION

This work demonstrates that integrating hardware-rooted security primitives with a structured SoC architecture enables robust protection against both physical and network-based attacks while maintaining high performance. The proposed platform provides a practical foundation for secure and standards-compliant industrial IoT systems.

## REFERENCES

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